



**Model No.**

- 3K0.60
- 3K0.75
- 3K1.00
- 4K.90
- 4K1.25
- 4K1.50
- 5K1.20
- 5K1.75
- 5K2.00

**KEYSTONE SERIES II**  
OIL-FIRED  
CAST IRON HOT  
WATER BOILER

**Repair Parts,  
Optional Kits**

Ordering Instructions

Order Parts through your nearest supplier.  
When ordering parts, obtain Model Number and  
Serial Number from data plate on your boiler.  
Include following information when ordering.

Part Number \_\_\_\_\_

Part Description \_\_\_\_\_

Boiler Model Number \_\_\_\_\_

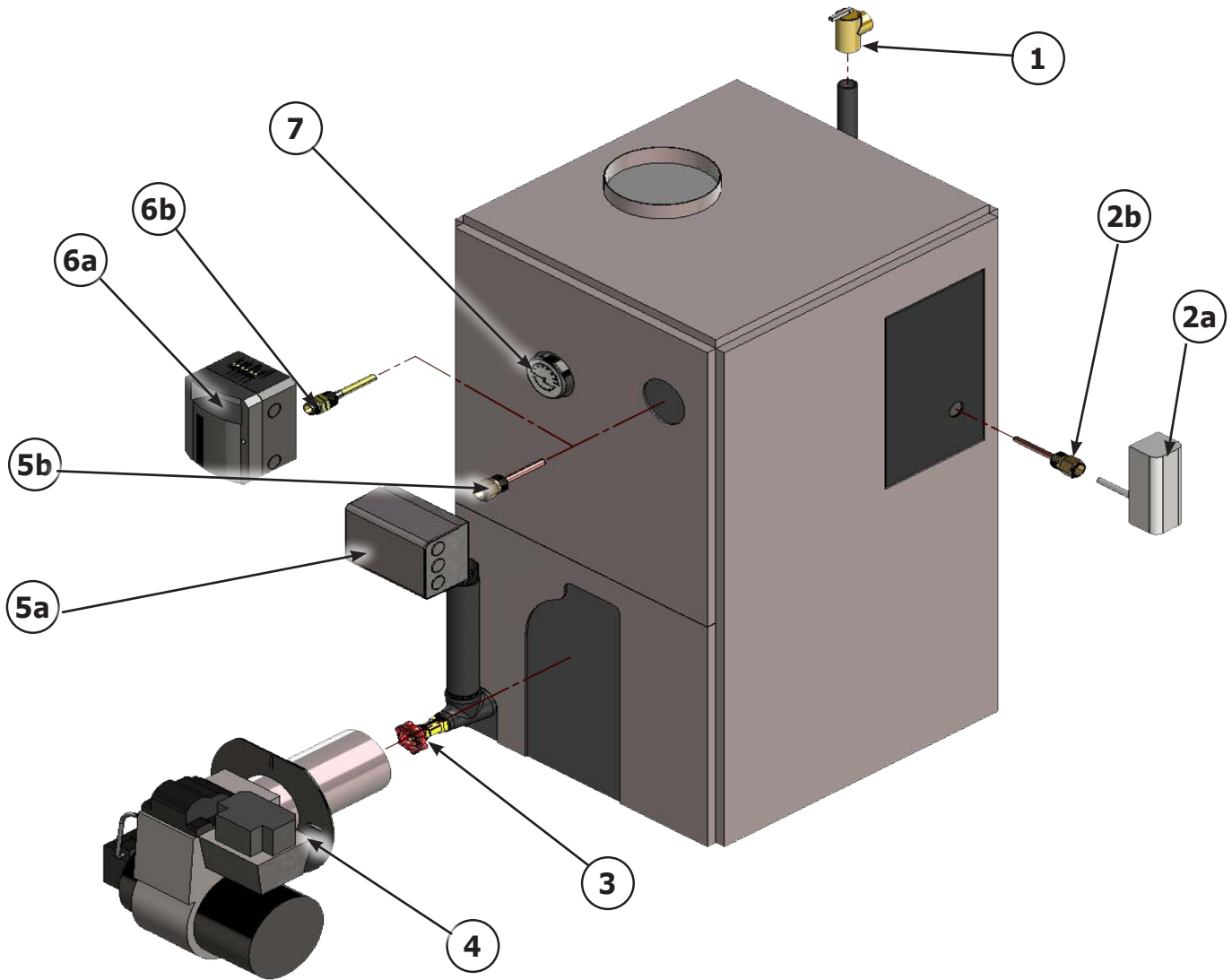
Boiler Serial Number \_\_\_\_\_



**ECR international**  
EST. 1928  
A Family of Heating & Cooling Brands.

Manufactured by:  
**ECR International, Inc.**  
2201 Dwyer Avenue, Utica NY 13501  
web site: [www.ecrinternational.com](http://www.ecrinternational.com)

CONTROLS AND PIPING

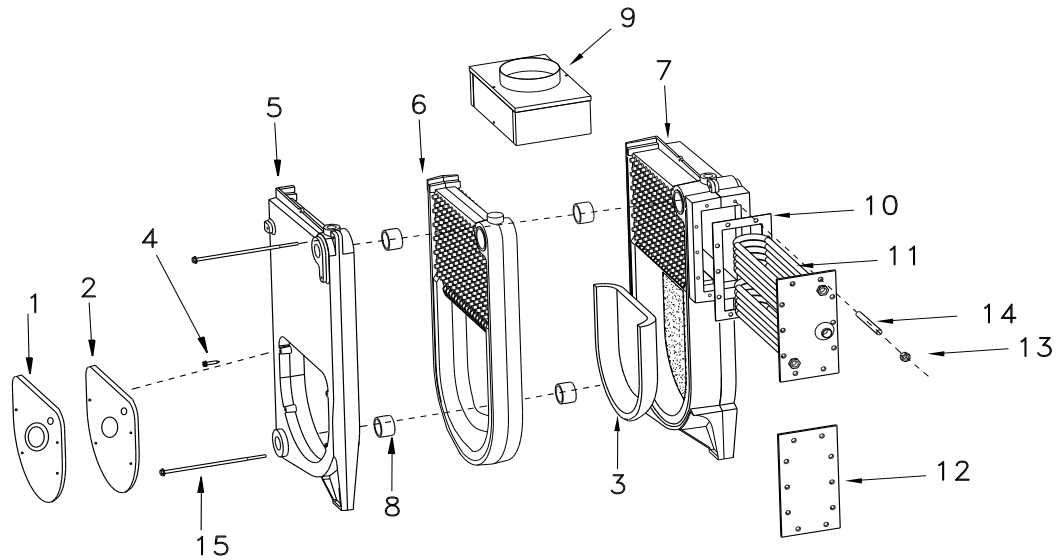


	Description	Models		
		3K	4K	5K
1	Safety Relief Valve, Conbraco 10-408-05	14622011 (1)		
2a	Low Limit, Honeywell L4006A	AQ-008.00 (1)		
2b	Well, Honeywell 123870A	1635001 (1)		
3	Drain Valve	240009323 (1)		
4	Oil Burner, Beckett AFG	240009456	240009457	240009458
5a	Limit, Honeywell L7248L	240009128 (1)		
5b	Well, Honeywell 123870A	1635001 (1)		
5c †	Sensor, Honeywell 50001464-001	240007686 (1)		
6a	Limit, Hydrolevel 3250	240009114 (1)		
6b	Well, Hydrolevel 48-201	240007709 (1)		
7	Temperature/Pressure Gauge	1260006 (1)		
†	Circulator - Grundfos UP15	CI-006.01 (1)		
†	Circulator - Taco 007	CI-001.03 (1)		

† = not shown

## REPAIR PARTS

### HEAT EXCHANGER



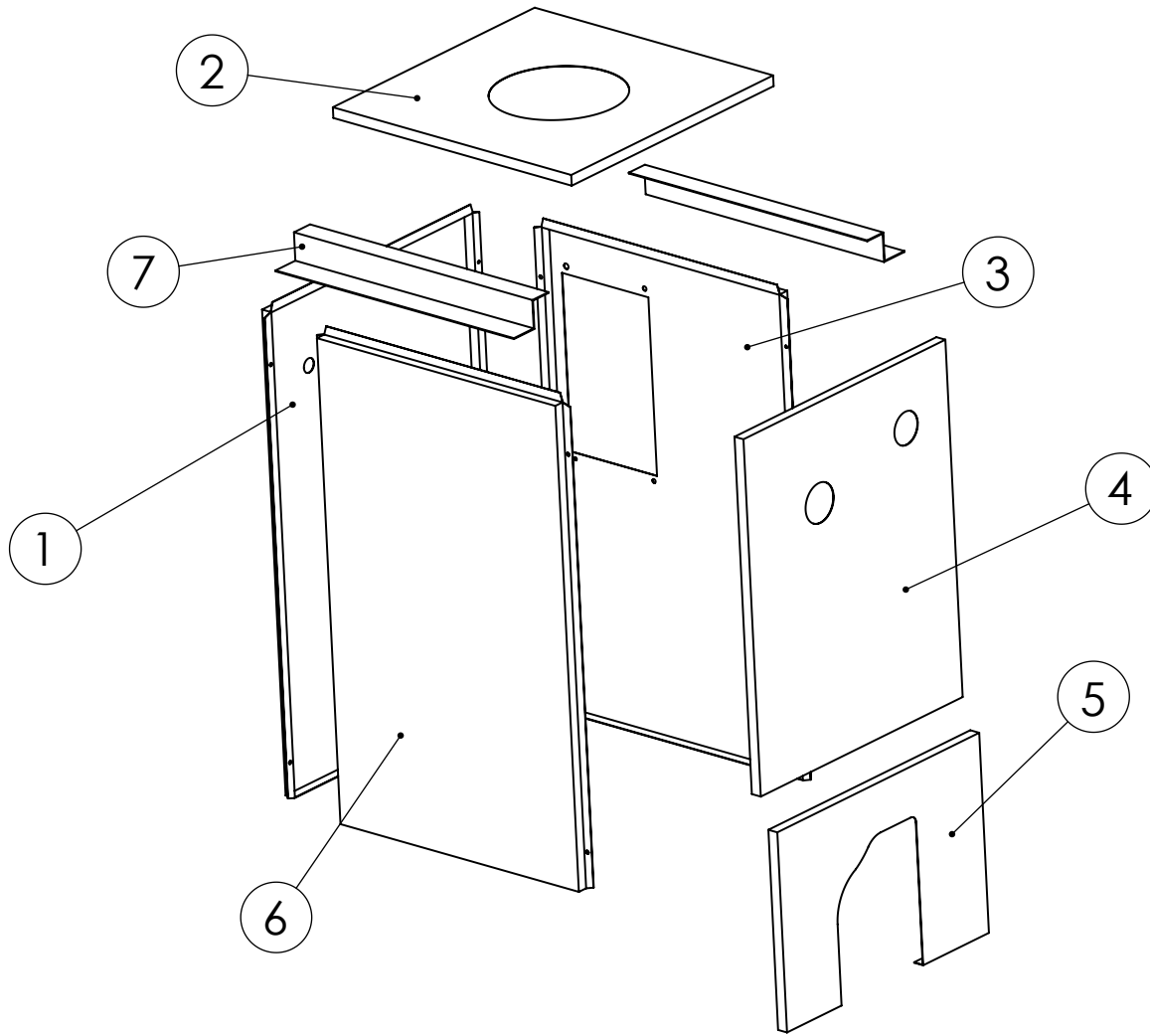
ITEM	DESCRIPTION	MODELS		
		3K	4K	5K
1	Burner Mounting Plate (Does Not Include 17,18,19)		40300004 (1)	
2	Burner Mounting Plate Insulation		14614015 (1)	
3	Target Wall		14619003 (1)	
4A	5/16"-18 x 2-1/4" Stud		14695043 (4)	
4B **	3/4" Bronze Spacer		14619014 (4)	
4C **	5/16"-18 Hex Nut		1330007 (4)	
4D **	1/4" Flat Washer		1600001 (4)	
5	Front Section		40300015 (1)	
6	Middle Section	40300007 (1)	40300007 (2)	40300007 (3)
7	Back Section		4030008 (1)	
8	Cast Iron Machined 2" Push Nipple *	43300976 (4)	43300976 (6)	43300676 (8)
9	Flue Collector - Complete	42500276 (1)	42500277 (1)	42500278 (1)
10	Tankless Heater Coil/Cover Plate Gasket		240007071 (1)	
11	Tankless Heater Coil		14627020 (1)	
12	Tankless Heater Cover Plate		43300256 (1)	
13	3/8"-16 Hex Nut		1330008 (10)	
14	3/8"-16 x 1-1/2" Stud		14695113 (10)	
15A	1/4" Tie Rods	14605002 (2)	14605051 (2)	14605053 (2)
15B	1/4"-20 Hex Nut		HW-003.02 (2)	
16 **	7/16" x 70-1/2" Cut Rope	43300955 (2)	43300955 (3)	43300955 (4)
17 **	Observation Door (Tear Drop)		40300014 (1)	
18 **	3/8" Shoulder Bolt		14695122 (1)	
19 **	3/8" Lockwasher		14695123 (1)	
20 **	1-1/4" NPT Cast Iron Plug		1395002 (2)	
21 **	Heat Exchanger Assembly (Includes 1,2,3,4,5,6,7,8,15,16,17,18,19,20)	40300305 (1)	40300405 (1)	40300505 (1)

\* Four are required for first middle replacement section and two for each additional section.

\*\* Not Shown

## REPAIR PARTS

### JACKETS



Item	Description	Models		
		3K	4K	5K
1	Back Panel	42500271AD (1)		
2	Top Panel	42500251AD (1)	42500252AD (1)	42500253AD (1)
3	Right Panel	42500241AD (1)	42500242AD (1)	42500243AD (1)
4	Upper Front Panel	42500270AD (1)		
5	Lower Front Panel	42500272AD (1)		
6	Left Panel	42500261AD (1)	42500262AD (1)	42500263AD (1)
7	Z Bars	42500273 (2)		
<b>Complete Jacket</b>		<b>42500286AD</b>	<b>42500287AD</b>	<b>42500288AD</b>